

RL19/RR19

GRAVITY ROLLER SPUR CONVEYOR (1.9 in. dia. x 16 ga. rollers)

Gravity roller spurs are used to transfer product from one conveying line onto another. They are suitable for merging or diverging applications.

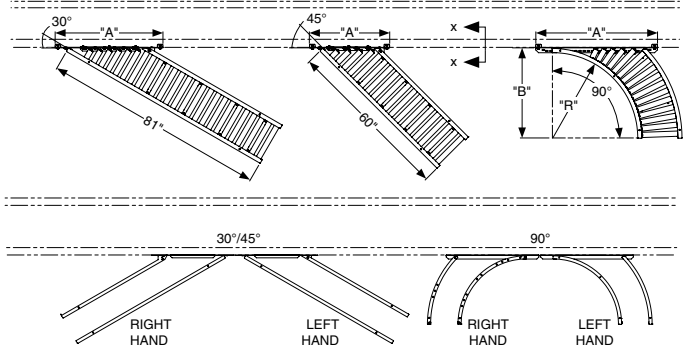
- 12 Widths
- 30, 45, and 90 degree spurs
- Right hand or left hand



30° SPUR					
BETWEEN FRAME WIDTH	OVERALL WIDTH	MODEL NO.		"A"	WT. (LBS.)
		1.9" X 16 GA.			
		UNPLATED	GALVANIZED		
13"	16"	R(L/R)19U-13-30	R(L/R)19G-13-30	37"	113
15"	18"	R(L/R)19U-15-30	R(L/R)19G-15-30	39"	121
17"	20"	R(L/R)19U-17-30	R(L/R)19G-17-30	45"	128
19"	22"	R(L/R)19U-19-30	R(L/R)19G-19-30	48"	135
21"	24"	R(L/R)19U-21-30	R(L/R)19G-21-30	51"	137
23"	26"	R(L/R)19U-23-30	R(L/R)19G-23-30	56"	143
25"	28"	R(L/R)19U-25-30	R(L/R)19G-25-30	60"	150
27"	30"	R(L/R)19U-27-30	R(L/R)19G-27-30	63"	156
31"	34"	R(L/R)19U-31-30	R(L/R)19G-31-30	72"	159
33"	36"	R(L/R)19U-33-30	R(L/R)19G-33-30	75"	162
37"	40"	R(L/R)19U-37-30	R(L/R)19G-37-30	84"	169
39"	42"	R(L/R)19U-39-30	R(L/R)19G-39-30	87"	172

45° SPUR					
BETWEEN FRAME WIDTH	OVERALL WIDTH	MODEL NO.		"A"	WT. (LBS.)
		1.9" X 16 GA.			
		UNPLATED	GALVANIZED		
13"	16"	R(L/R)19U-13-45	R(L/R)19G-13-45	27"	108
15"	18"	R(L/R)19U-15-45	R(L/R)19G-15-45	30"	116
17"	20"	R(L/R)19U-17-45	R(L/R)19G-17-45	33"	124
19"	22"	R(L/R)19U-19-45	R(L/R)19G-19-45	36"	132
21"	24"	R(L/R)19U-21-45	R(L/R)19G-21-45	39"	140
23"	26"	R(L/R)19U-23-45	R(L/R)19G-23-45	42"	147
25"	28"	R(L/R)19U-25-45	R(L/R)19G-25-45	45"	156
27"	30"	R(L/R)19U-27-45	R(L/R)19G-27-45	48"	163
31"	34"	R(L/R)19U-31-45	R(L/R)19G-31-45	54"	170
33"	36"	R(L/R)19U-33-45	R(L/R)19G-33-45	57"	175
37"	40"	R(L/R)19U-37-45	R(L/R)19G-37-45	63"	185
39"	42"	R(L/R)19U-39-45	R(L/R)19G-39-45	66"	193

90° SPUR							
BETWEEN FRAME WIDTH	OVERALL WIDTH	MODEL NO.		"A"	"B"	INSIDE RADIUS	WT. (LBS.)
		1.9" X 16 GA.					
		UNPLATED	GALVANIZED				
13"	16"	R(L/R)19U-13-90	R(L/R)19G-13-90	42"	33"	32 1/2"	92
15"	18"	R(L/R)19U-15-90	R(L/R)19G-15-90	42"			100
17"	20"	R(L/R)19U-17-90	R(L/R)19G-17-90	48"			109
19"	22"	R(L/R)19U-19-90	R(L/R)19G-19-90	48"			117
21"	24"	R(L/R)19U-21-90	R(L/R)19G-21-90	48"			126
23"	26"	R(L/R)19U-23-90D	R(L/R)19G-23-90D	54"			156
25"	28"	R(L/R)19U-25-90D	R(L/R)19G-25-90D	54"			164
27"	30"	R(L/R)19U-27-90D	R(L/R)19G-27-90D	54"	172		
31"	34"	R(L/R)19U-31-90D	R(L/R)19G-31-90D	68"	48 1/2"	48"	206
33"	36"	R(L/R)19U-33-90D	R(L/R)19G-33-90D	78"			215
37"	40"	R(L/R)19U-37-90D	R(L/R)19G-37-90D	78"			233
39"	42"	R(L/R)19U-39-90D	R(L/R)19G-39-90D	78"			242



CONVEYOR CHANNEL SIZE "H"	ORDER BY MOUNTING BRACKET NO.
3 1/2 x 10 Ga. Steel	ATL-11745
6 1/2 x 12 Ga. Steel	ATL-13082

STANDARD SPECIFICATIONS

FRAME - 3 1/2 in. deep x 1 1/2 in. flange x 10 ga. powder coated steel channel with bolt-in cross members on 30 and 45 degree spurs; welded cross members in 90 degree spurs.

WIDTHS - 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in. between frame width.

SPUR ANGLES - 30, 45 and 90 degree. Specify right hand or left hand.

COUPLINGS - Butt type one end. Shelf angle on the opposite end. Specify shelf angle mounting bracket.

ROLLERS - 1.9 in. dia. x 16 ga. unplated or galvanized steel tube, 7/16 in. spring retained hex axle, grease packed ball bearings both ends. Note: When between frame width exceeds 21 in., dual lane rollers are supplied on 90 degree spur.

ROLLER CENTERS - 3 in. centers

OPTIONAL EQUIPMENT

SUPPORTS - Stationary floor supports are available in a wide range of adjustments.

WIDTHS - Other in-between widths from 10 in. to 63 in. between frames.

ROLLERS - 1.9 in. dia. x 9 ga. unplated steel tube, 7/16 in. spring retained hex axle, grease packed ball bearings both ends.

GUIDE RAILS - Adjustable channel guide rails, fixed angle and channel guide rails.